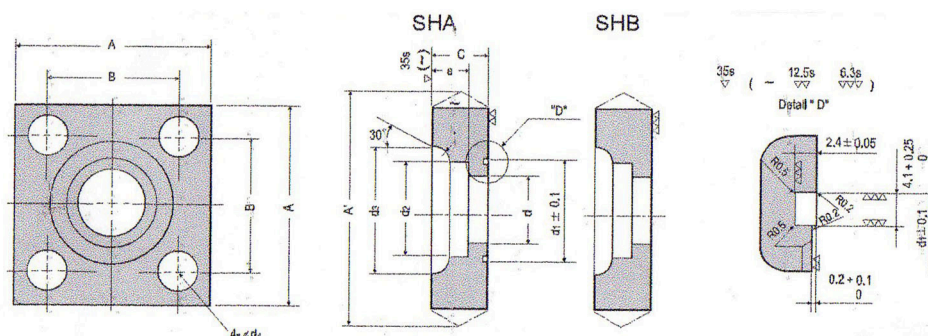
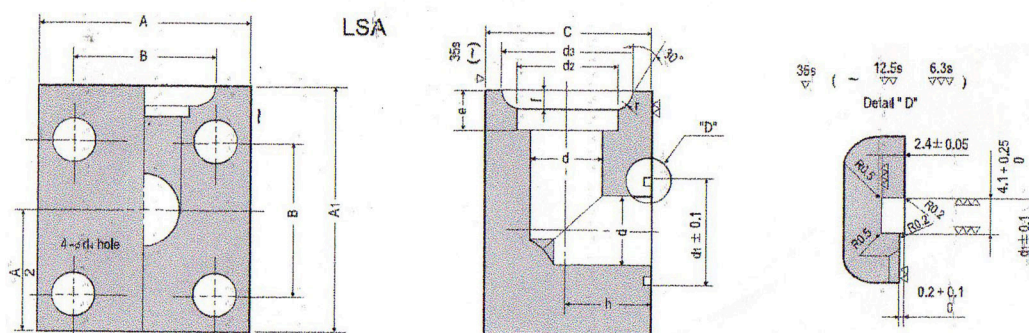




Nominal	A		A (MAX)	B		C		d	d1	d2		e	d3	d4	f	r
15	63	± 1	67	40	± 0.2	22	+0	16	30	22,2	+0.2	11	32	11	3,5	5
20	68		72	45		22	-1	20	35		-0	12	38	11	4,0	5
25	80	± 1.2	85	53	± 0.2	28	+0	25	40	34,5	+0.3	14	45	13	4,0	5
32	90		95	63		28	-1.5	31,5	45			16	56	13	6,0	5
40	100	± 1.5	106	70	± 0.4	36	+0	37,5	55	49,1	-0	18	63	18	7,0	5
50	112		118	80		36		47,5	65			20	75	18	7,0	5
65	140	± 2	148	100	± 0.4	45	-2	60	80	77,1	+0.4	22	95	22	9,5	6
80	155		163	112		45		71	90			25	108	24	11,0	6



Nominal	A		A1		B		C		h	d	d1	d2		e	d3	d4	f	r
15	54	±1	63	±1	36	± 0.2	40	+0	20	16	30	22,2	+0.2	11	32	11	3,5	5
20	58		70		40		45		22,5	20	35	27,7	-0	12	38	11	4,0	5
25	68	±1.2	82	±1.2	48		50		25	25	40	34,5	+0.3	14	45	13	4,0	5
32	16		92		56		63		31,5	31,5	45	43,2		16	56	13	6,0	5
40	92	±1.5	110	±1.5	65	± 0.4	71	-2	35,5	37,5	55	49,1	-0	18	63	18	7,0	5
50	100		125		73		85		42,5	47,5	65	61,1	20	75	18	7,0	5	
65	128	±2	150	±2	92		106		53	60	80	77,1	+0.4	22	95	22	9,5	6
80	140		170		103		118		59	71	90	90,0	-0	25	108	24	11,0	6